

Date: 28 June 2013

Information Sheet No.: TDS00222

## CEMENTONE GENERAL PURPOSE MORTAR FOR INSTALLATION, REPAIR AND MAINTENANCE

Cementone General Purpose Mortar is a formulated mix of cement and dry sand designed to mix in the tub. It may be used for interior and exterior installation, repair and maintenance projects. Before using this product refer to the relevant Health & Safety Data Sheet.

### Features

- Brick and block laying
- Patching and pointing
- Masonry repairs

### Product Characteristics

**Colour** Grey

**Form** Powder

**Product Code** 540132 5kg  
540118 10kg

**Shelf life/storage** Use within 6 months of the date stamped on the container. Store in original unopened containers in a cool, dry place within the temperature range +5°C to +25°C and out of direct sunlight. Keep containers clear of the ground and protect from excessive draft. PROTECT FROM FROST.

### Typical Performance Data (approx.)

**Coverage** 1kg will fill a void of 440cm<sup>3</sup>

**Curing time** Sets hard after approx. 12 hours at +20°C  
Full strength achieved after 24-72 hours approx. at +20°C

**Working time** 1 hour at +20°C, approx.

### Directions for use

#### IMPORTANT

Before using Cementone General Purpose Mortar refer to the relevant Health & Safety Data Sheet, available at [www.bostik.co.uk](http://www.bostik.co.uk).

#### Preparation

1. Ensure the surface is sound, clean and free from loose material, laitence, oil, dirt and grease.
2. Thoroughly dampen the area being repaired before applying mortar. Avoid ponding water and remove any surface water.
3. Do not use at temperatures below +5°C, when it is raining or in strong, hot sun.
4. Protective gloves are recommended.

#### Mixing

5. Using a trowel, mix the dry material thoroughly.
6. Add water in the ratio of 100 ml - 150 ml water to 1 kg powder. Stir to a thick paste.
7. Mortar at the correct consistency will stick to the trowel. Too much water will weaken the mix.

#### Application

8. Apply Cementone General Purpose Mortar with a trowel. Press the mortar well into the cavity to ensure a good bond.
9. Cover completed work with polythene or sprinkle with water to prevent the mortar drying out too quickly.

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## Cleaning

10. Clean tools and equipment immediately after use with water.

## Precautions in Use

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for Cementone General Purpose Mortar.

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## CONSTRUCTION PRODUCT REGULATION DECLARATION OF PERFORMANCE

No: TDS00222

Product Description: **Cementone General Purpose Mortar**

Product Code: **5010591540132 & 5010591540118**

Intended Use: **Prescribed general purpose masonry mortar for internal and external elements subject to structural requirements**

Manufacturer: **Bostik Ltd**  
Contact Address: **Ulverscroft Road  
Leicester  
LE4 6BW**

System of Assessment: **System 4**

Harmonised Standard: **EN 998-2:2010**

Declared Performance:

Essential Characteristics	Performance	Harmonised technical specification
Proportion of constituents, by weight		<b>EN998-2:2010</b>
Cement	<b>20-25%</b>	
Lime	<b>0%</b>	
Other	<b>0%</b>	
Aggregates	<b>75-80%</b>	
Reaction to fire	<b>A1</b>	
Water absorption	<b>NPD</b>	
Water vapour permeability	<b>NPD</b>	
Durability	<b>NPD</b>	
Dangerous substances	<b>See MSDS</b>	

For reference to compressive strengths view EN 998-2:2010 Annex NA.1.

The performance of the product Cementone General Purpose Mortar 5010591540132 & 5010591540118 is in conformity with the declared performance shown in the table above.



# PRODUCT DATA



FM 1696  
BS EN ISO 9001:2008

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This declaration of performance is issued under the sole responsibility of Bostik Ltd.

**Signed for and on behalf of Bostik Ltd by:**

**Name:** Alison Jamieson

**Function:** S.H.E.Q. Manager

**Signature:** *A Jamieson*

**Date:** June 2013

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